







Trusted since 1955

For nearly 70 years we have been manufacturing our own brand of ductile iron access covers, gully grates, composite covers and steel fabrications.

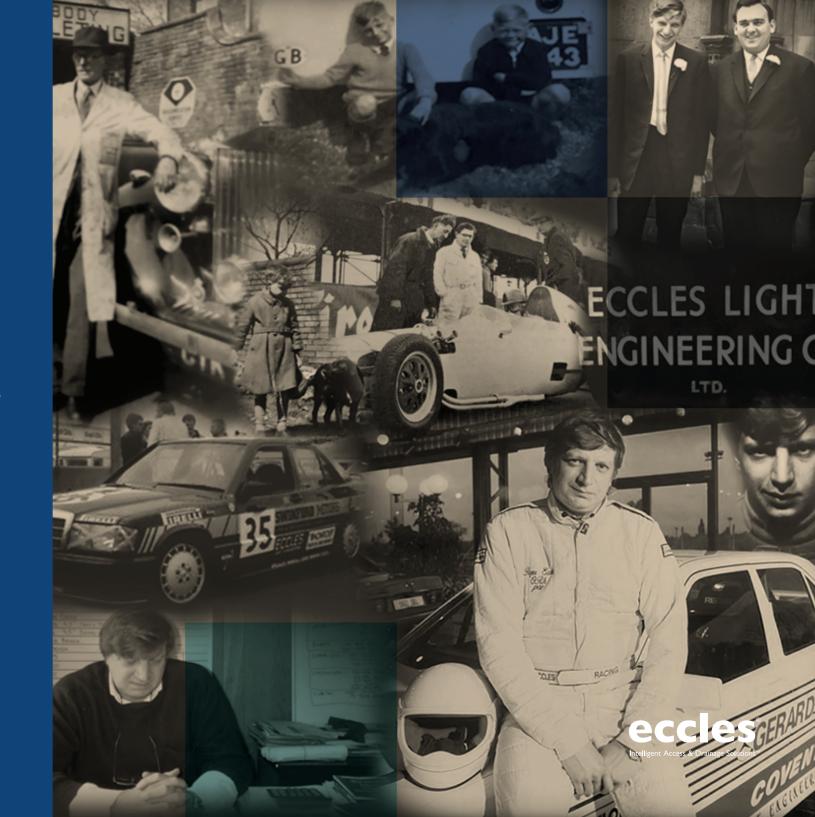
This journey began back in the 1950s as a young and ambitious Alan Eccles set up his own steel fabrication business in a car servicing and repair centre in West Bromwich, England.

Satisfying the demand for transport and infrastructure projects in a post-war Britain, Alan's business grew from strength to strength in the years that followed, developing a strong reputation for quality manufacturing and exceptional customer service – values that remain with the company to this very day.

With such a longstanding heritage within the drainage industry, Eccles has since become that rarest of businesses – one that has retained the trusted family standards that have underpinned its success, whilst modernising to compete in a global arena.

The family continue to run the business with grandsons, granddaughter and great-grandson all involved.











High quality, reliable products: certified as standard



We were one of the first companies globally to be awarded certification from the British Standards Institute (BSI) for the most recent EN standard for manhole covers and frames BS EN124-2:2015. Our EN1433 products are now compliant with the new UK Conformity Assessed (CA) Mark, demonstrating our ongoing commitment to product quality and safety standards.

We also hold own BSI Kitemark license KM656300 for the standard EN124-2:2015.

In moving from the previous accreditation (BS EN124:1994), we have completed further and more stringent testing to transition our kitemark to the latest certification.

We also work with many other certification bodies such as SGS, LRQA, NF, TL, DIN & Lloyds British.









Research & Innovation

We work with many technology partners, alongside their research and development teams, to create the next generation of intelligent access and drainage innovations.

Development work includes:

- Researching low carbon product materials
- Designing new features and additions to existing product lines
- Identifying and implementing manufacturing efficiencies
- Enhancing our anti-slip SmartGrip Technology™





SmartGrip[™] Technology

SmartGrip Technology™

All of our solid top ductile composite and bridge products feature unique SmartGrip Technology™.

This asymmetrical raised pattern top plate has been designed with a high multi-directional micro texture to increase traction, improve stability and enhance the safety and performance of our products.











Our comprehensive range of high quality access covers, gully gratings, surface boxes and bridge deck drainage solutions.

EN124-2 D400 ductile iron Kitemarked covers and frames designed for major road infrastructure projects including car parks and housing estates.

MaxiGrip[™] EasySeal[™]

B125 & C250 ductile iron covers and frames which can be supplied as a single seal or slide out cover; Kitemarked with clear openings up to 1220mm x 680mm.

MaxiGrip+™

In addition our MaxiGrip+™ range of indexed hinged locking access covers provide increased ergonomics.









E600 access covers and frames for use in high intensity traffic areas or where demanding load applications are required.

UltraGrip[™] GridFlow[™]

Pedestrian and cycle-friendly ductile iron gully gratings, designed to meet the demanding modern urban environment.

FreeFlow

Kitemarked captive end hinged and double triangular gully gratings and frames certified to EN124-2 with loadings suitable for C250, D400 and E600 applications.











Recessed covers and frames manufactured in both galvanised steel and composite to accept a variety of infill materials to blend into the surrounding landscape or floor finish.

VisualCovers

Solid top composite access covers and frames with loadings A15 - C250 and clear openings up to 1200mm x 1200mm.









Surface boxes certified to EN124-2. And now, to meet the increasing demand of water authorities and utilities, we have expanded our ductile range to be Kitemarked to BS 5834 and BS 750.

Galvanised steel solid top access covers and frames with standard clear openings sizes up to 600mm x 600mm.

AquaGrip AquaDeck

The market-leading solution for drainage on bridges and elevated structures, compliant to EN1433:2006, this is a type 1 application, having been awarded the BSI Kitemark, CE and new UKCA certification.

Premeris Premeris +

In addition our Premeris+™ range for bespoke manufactured products to meet specific project requirements.



SpecialProducts[™]

Special Products Division™

We also offer the design and manufacture of bespoke white label products.

Our high quality, cost-effective solutions are personalised to your requirements and include the assurance of a tried and tested design platform, manufactured to the highest quality.

- Lean OEM processes
- Competitively priced patterns and tooling
- Quality machining
- Material certificates
- Chemical composition and physical properties
- Quality reports
- Trusted supply chains
- Reverse engineering processes







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